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**AMENDMENTS TO THE CLAIMS:**

1-15 (Canceled)

16. (Currently Amended) A method for manufacturing an ink jet recording head, comprising:  
forming a pressure generating chamber from a chamber plate with a pair of sides such  
that said pair of sides comprises a plurality of arcuate portions; and  
forming an ink supply plate on a side of said chamber plate, said ink supply plate  
comprising an ink outlet passage comprising an upper passageway and a lower passageway  
which is displaced in a downstream direction from said upper passageway.

17. (Previously Presented) The method according to claim 16, wherein said plurality of arcuate  
portions comprise an upper arcuate portion and a lower arcuate portions.

18. (Currently Amended) The method according to claim 17, wherein said upper arcuate portion  
adjoins said lower arcuate portion is displaced from said upper arcuate portion.

19. (Previously Presented) The method according to claim 16, wherein said pair of sides are  
devoid of a right angle portion.

20. (Previously Presented) The method according to claim 16, wherein said plurality of arcuate  
portions are convex in a direction from an interior view of an inner chamber.

21. (Currently Amended) A method for manufacturing an ink jet recording head ~~The method~~  
~~according to claim 17, further comprising:~~  
forming a pressure generating chamber from a chamber plate with a pair of sides such  
that said pair of sides comprises a plurality of arcuate portions, said plurality of arcuate portions  
comprise an upper arcuate portion and a lower arcuate portion; and

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forming an ink supply plate on a side of said chamber plate, said ink supply plate comprising an ink outlet passage in communication with said pressure generating chamber, wherein said ink outlet passage comprises an upper passageway, and a lower passageway which is displaced in an downstream direction from said upper passageway.

22. (Previously Presented) The method according to claim 21, wherein said upper passageway and said lower passageway comprise a hemispherical-shaped upper passageway and a hemispherical-shaped lower passageway, respectively.

23. (Previously Presented) The method according to claim 17, wherein said lower arcuate portion of an upstream side of said pressure generating chamber is displaced in an upstream direction by a displacement amount  $E_1$  from said upper arcuate portion of said upstream side, and wherein said lower arcuate portion of a downstream side of said pressure generating chamber is displaced in an downstream direction by a displacement amount  $E_2$  from said upper arcuate portion of said downstream side.

24. (Canceled)

25. (Currently Amended) A method for manufacturing an ink jet recording head The method according to claim 24, further comprising:

forming a pressure generating chamber from a chamber plate with a pair of sides such that said pair of sides comprises a plurality of arcuate portions, said plurality of arcuate portions comprise an upper arcuate portion and a lower arcuate portion;

forming a vibrating plate on said chamber plate, said vibrating plate forming an upper surface of said pressure generating chamber; and

forming an ink supply plate on a side of said chamber plate which is opposite to said vibrating plate, said ink supply plate forming an a lower surface of said pressure generating chamber.

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26. (Previously Presented) The method according to claim 25, wherein said ink supply plate comprises an ink inlet passage and an ink outlet passage.

27. (Previously Presented) The method according to claim 26, further comprising:  
forming an ink reservoir plate on a side of said ink supply plate which is opposite to said chamber plate.

28. (Previously Presented) The method according to claim 27, further comprising:  
forming an ink discharging plate on a side of said ink reservoir plate which is opposite to said ink supply plate.

29. (Previously Presented) The method according to claim 28, wherein said ink reservoir plate comprises a common ink reservoir formed between said ink supply plate and said ink discharge plate, said common ink reservoir in communication with said pressure generating chamber through said inlet passage.

30. (Previously Presented) The method according to claim 29, wherein said ink reservoir plate comprises a through passage in communication with said pressure generating chamber through said ink outlet passage.

31. (Previously Presented) The method according to claim 30, wherein said ink discharge plate comprises an ink ejection nozzle in communication with said pressure generating chamber through said ink outlet passage and said through passage.

32. (Previously Presented) The method according to claim 21, wherein said upper passageway has a center  $C_1$ , and said lower passageway has a center  $C_2$ ,  
wherein said center  $C_2$  is displaced in an downstream direction from said center  $C_1$  by a distance A.

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33. (Previously Presented) The method according to claim 32, wherein said distance A is in a range from 40  $\mu\text{m}$  to 70  $\mu\text{m}$ .

34. (Previously Presented) The method according to claim 23, wherein a displacement amount  $E_1$  is equal to a displacement amount  $E_2$ .